



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-667-017
Job Sheet 171019



Part No: D206-667-017

Job Qty: 5 ea

Part Name: Grounding Strap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEET 19 IPP Rev:A 11.03.07 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		1/26/18	0.00	0.00	Start Up Stores/Pkg-1		1/25/18
110	Packaging	5 pcs		1/26/18	0.00	0.00	Packaging1-2		SMB
120	QC	5 pcs		1/26/18	0.00	0.00	QC4		NA
125	DC	5 pcs		1/26/18	0.00	0.00	DC		18-1-29
130	Packaging	5 pcs		1/26/18	0.00	0.00	Packaging3-1		
140	QC21-FG	5 Ea		1/26/18	0.00	0.00	QC21		

Part Op **125** - Photocopy bluefile and create labels per PPP D206-667-017 CHG001

Descriptions: **130** - Identify and pack for shipping as per PPP D206-667-017 LOCATION : LG054

1/25/18
21
5:30

JAN 29 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN742D36	Plain Clamp Loop	10 Ea (2 ea)	90-Start up Operation	
MS21042-3	Nut	10 Ea (2 ea)	90-Start up Operation	
MS27039-1-08	Screw	10 Ea (2 ea)	90-Start up Operation	
MS9165-05	Bracket	10 Ea (2 ea)	90-Start up Operation	
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN742D36	10 2	49	0
	MS21042-3	10 2	600	0
	MS27039-1-08	10 2	521	0
	MS9165-05	10 2	41	0
	NAS1149C0332R	20 4	3,459	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S035784 Grounding Strap D206-667-017 Original Serial #: S035784 Revision: Operation: Change No:							
Date : _____ Step #: _____											
Description Work Order Deviation 											
Root Cause <table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width: 100%;"> <tr> <td style="width: 50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Instructions Incomplete/Unclear ☐ Drill Holes ☐	<table style="width: 100%;"> <tr> <td style="width: 50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> <td style="width: 50%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> </table>		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	Engineering ☐ Quality ☐ Other ☐
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Date : _____ Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval									
Start up Operation 01/26/18 Job No: 171019		CHG001									